

Test Run and Commissioning Sheet

Serial Number

Customer :

Customer Name & Address:	Metro Knitting & Dyeing Mills Ltd. Charabag, Ashulia		
Contact No:	Mr. Rabby	Tel:	Savar, Dhaka
		Tel:	01739191349

Gen set:

Product L (Plant No.):	20E13627F/1						
Gen Set:	Model	KVA		Details			
	PL 80	80					
Engine:	Brand	Model No		Serial No			
	Perkins			R551277U688900F			
Alternator:	Brand	Model No		Serial No			
	Leroy Somer	TAL 0448J65/4		37269100044			
Year of Manufacturing							
ATS Type	Nil	Local <input checked="" type="checkbox"/>	Foreign	Magnetic Contractor	Brand & Model		Capacity (Amp)
Canopy Type	Open	Local <input checked="" type="checkbox"/>	Foreign	Canopy internal insulation	Good/Not Good	Canopy Sound performance	Good / Not Good
Controller Model	DSE 7120MKII	Battery Charger		Connected	Not Connected		

Installation:

Place Of Installation	Charabag, Ashulia	Date of Delivery	
Date Of Installation		Date Of Commissioning	28-03-2021
Warranty Expiration date		Free Service Period	

Load Test:

Item No	KW	Hz/Speed	Voltage Phase-N			Current			Oil Pressure Bar	Temperature °C
			V1-N	V2-N	V3-N	I1	I2	I3		
1		52/1570	234	234	234	0	0	0	4.88	81°C
2		52/1570	234	235	235	9A	8A	9A	4.88	81°C
3		52/1570	231	234	234	26	8A	22A	4.88	81°C
4										
5										
6										
7										
8										
9										
10										

Related Documents

User Manual	<input checked="" type="checkbox"/>	No	Electrical Diagram of Gen. Set	Yes	No
Maintenance/User Hand Book	<input checked="" type="checkbox"/>	No	Electrical Diagram of Foreign ATS	Yes	No

Warranty Dose Not Cover:

- ☹ Defects due to users improper maintenance (Not following the maintenance instruction by Manufacturer)
- ☹ All Consumable items (Not following the user guide/manual by Manufacturer)
- ☹ Normal Wear & Tear
- ☹ Alterations or repairs of any parts without prior approval by authorized Manufacturer/Distributor.
- ☹ Not Following written Instruction/Comments/Recommendation given by Commissioning Manager / Engineer.

For Cross World Group


For Customer 03.04.21

Iqbal Hossen
Commissioning Engineer

Date: 28-03-2021

The Gen set has been commissioned successfully & handed over without any discrepancy. We understood the operational procedure.

Response Time	Fast	Slow	Customer observation about product & service			
Product Problem Identification	OK	Not Ok	Delighted	Very Satisfactory	Satisfactory	Unsatisfactory
Operation Procedure Explanation	Ok	Not Ok	Remarks (If any):			
Service Engineer Behavior	Ok	Not Ok				
Additional Work / service/Commissioning Done	Ok	Not Ok				

COMPLETION CERTIFICATEDATE **28-03-2021**

To,

Metro knitting & Dyeing Mills Ltd.

Project Name :

COMPLETION CERTIFICATE OF DIESEL GENERATING SET PLANT ID: 20E13627F/1
---MODEL #.....**PL 80**

Dear Sir,

We have since completed installation, testing and commissioning of above generating set with model PM/PL **80** and tested it as per **ALLAM's** manual on the Date **28/03/21** in presence of your representative/operator and found satisfactory performance in all respect and handed over its key and all the relevant standard accessories, equipment and manuals to your representative.

We have also explained your operator how to conduct daily, weekly, monthly as well as all other inspections/services as called for in the **ALLAM's** manual for smooth and trouble free operation of this generator. We shall cover **warranty** for the next 12 (Twelve) months from the date of its delivery, as per **ALLAM's** terms and conditions of sales.

If you disagree with us and have any other query, please inform us as soon as possible. If we do not hear from you within next 7 (seven) days, contrary to what we have stated above, we shall consider that the plant has been received by you in a satisfactory condition.

Yours faithfully,
Cross World Power Ltd.

Iqbal Hossen

For and on behalf of

received the Plant in
Good order & condition.



DATE: 28-03-2021

To,

Metro Knitting & Dyeing Mills Ltd.

Project Name:

Dear Sir,

We would like to express our heartfelt gratitude for providing us the opportunity to serve you with our generator. The **KVA Tempest** brand diesel generator has been commissioned and is presently running properly. 80

The product that Cross World supplies are of highest quality and would definitely outlive any generator that you have used in the past provided the generators are maintained properly. And to achieve that there is no alternative to routine servicing of the generators.

It is essential that the new generator must undergo routine servicing for the **first time after running for 120 hours, followed by routine servicing after every 200 hours of running.** During each routine servicing basically lube oil filter, fuel filter, coolant and lube oil needs to be changed. Air filter needs to be changed after every 400 hours of running. This is the standard rule, but if the generator is in dusty environment then the air filter may require changing at every 200 or less hours of running.

Saline water in the radiator would eventually damage the engine block, resulting in seizure of the engine. We suggest you to avoid using normal tap water in the radiator as well. Our recommendation is to use distilled water in the radiators. The radiator must also be serviced once every 400 hours of running if not earlier. Basically, if the above rules are followed strictly, your generators will have a service life of over 10 years without hassle.

All diesel generators are used as per their application (Prime/Stand By/Base load) recommended in **ISO 8528**. It is also recommended that the generators depending on the usage should follow the instruction as per O & M / User Manual and maintain a recommended ventilation system inside engine room.

There is another critical issue that is often overlooked by our clients. It is the air circulation within the generator room. The fresh cold air flow into the room is sucked in by the engine for combustion. To keep the ambient temperature to a minimum, a continuous in-flow and out-flow of air is a must. Otherwise, if the ambient temperature reaches over 45°C, the engine temperature shoots up, resulting in premature shutdown.

We believe it is our prerogative to keep each of our customers aware of the critical issues regarding the products that we supply and we can only request you to instruct the persons responsible for maintenance of the gen set to inform us to perform routine servicing upon completion of the running hours mentioned above. In any case, we would have our engineers proactively contact your maintenance department time to time.

We hope the above information would be helpful for your maintenance team.

Thank you once again for extending your support.



Sincerely yours,
Cross World Group

Iqbal Hossen

CWG-QM/FORM-0044A

Revision No.: 00

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Electrical and Mechanical Installation Sheet

Serial Number:

Project Name	Metro Knitting & Dyeing	VA/Model	PL 80
Address	Charabag, Ashkezar	Date	28-03-2021

STEP 1 Check points when shipment arrive to site		Remarks
Engine & Alternator		
1	No visual damage to engine or generator.	Yes
2	Visual damage to engine or generator.	NO
3	Gen set Placement (Leveling & bolting)	OK
If there is any visual damage: please inform concern dept		

Step 2 Gen set room /environmental condition	Ok	Not ok	Remarks
1 Sufficient space around the generator for movement	<input checked="" type="checkbox"/>		need to ventilation system for fresh Air.
2 Proper light and air inside the room	<input checked="" type="checkbox"/>		
3 Dust proof, neat and clean	<input checked="" type="checkbox"/>		

Step 3 Cable selection & termination	Ok	Not ok	Remarks
1 Check the power cable rating and insulation quality	<input checked="" type="checkbox"/>		
2 Check the control & signal cable	<input checked="" type="checkbox"/>		
3 Cable laying & dressing	<input checked="" type="checkbox"/>		
4 Cable marking & termination	<input checked="" type="checkbox"/>		
5 Cable trench / tray (if any)	<input checked="" type="checkbox"/>		
6 Power cable connections from Alternator - ACB, ACB-ATS, ATS-LT	<input checked="" type="checkbox"/>		
7 LT/Load are correct (Balanced)	<input checked="" type="checkbox"/>		
8 Phase Sequence	<input checked="" type="checkbox"/>		

Step 4 Earthing System/connection	Ok	Not ok	Remarks
1 Separate earthing for generator	<input checked="" type="checkbox"/>		Confirm by client
2 Earthing result below 1 ohm			
3 Connection from earthing bar to generator/ATS (body & neutral)	<input checked="" type="checkbox"/>		

Step 5 Exhaust/silencer System-	Ok	Not ok	Remarks
1 Mounting of Exhaust silencer	<input checked="" type="checkbox"/>		
2 Rigid / flexible fixing of exhaust pipe	<input checked="" type="checkbox"/>		
3 Diameter & Length of exhaust pipe *	<input checked="" type="checkbox"/>		
4 Support system	<input checked="" type="checkbox"/>		
5 Extra flexible if required			N/A
6 Rain cap			N/A
7 Insulation & Quality	<input checked="" type="checkbox"/>		
8 Alignment	<input checked="" type="checkbox"/>		
9 Drainage point			N/A
10 Gasket fittings and leveling	<input checked="" type="checkbox"/>		
11 Bolting tightening & welding	<input checked="" type="checkbox"/>		

STEP 6 Radiator System	Ok	Not ok	Remarks
1 Ducting Dimension			N/A
2 Opening area of ducting			N/A

3	Canvas cloth fitting			N/A
4	Support system			N/A
5	Out flow / louver			N/A
6	Water Drain line	✓		N/A
7	Coolant Spec	✓		Havoline premixed
8	DM Water	✓		

STEP 7 : Fuel System		Ok	Not ok	Remarks
1	Check fuel day tank placement / capacity •	✓		
2	Check fuel reservoir placement / capacity •	✓		
3	Fuel feed line (MS pipe Diameter)	✓		
4	Fuel return line (MS pipe Diameter)	✓		
5	Fuel tank height & size/capacity (for 4000 series)	✓		

STEP 8 : Ventilation System		Ok	Not ok	Remarks
1	Check all ventilation blowers are installed as per engine requirement, wiring and its connection to DB/MCC.			N/A
2	Ducting for ventilation system			N/A
3	Check the air flow/capacity of the ventilation fan			N/A
3	Louver/ ventilation fan placement / condition checking (if necessary)			N/A
4	Pre-filtration system for air intake			N/A

STEP 9 : Miscellaneous		Ok	Not ok	Remarks
1	Breather pipe extension	✓		
2	Battery terminal connection and its condition.	✓		
3	Check availability of distilled water, lube oil, coolant and diesel for commissioning as required	✓		
4	Check hanging condition of the ATS on the wall.	✓		
5	Visual condition of the Canopy, ATS, Fuel tank etc.	✓		
6	Lube oil drain line	✓		
7	Check and make overall comment on environmental condition to run the generator			

We have checked and certify that the works mentioned above has done as per our drawing/design/requirements/recommendations.

Cross world Personnel

Iqbal Hassen

Signed

Date 28-03-2021

End user personnel

MD. Giolam Rallo

Signed

Date 03.04.21