

Ref: ME/LTD/WO/CRO/011/2018

Date: 19/05/2018

To, Managing Director Cross World Ltd. Plot 1/B, Road no. 90, Gulshan-2, Dhaka-1212.

Sub: Work order for supply, Installation & commissioning of 30KVA(Prime) & 33 VA (Stand by) Diesel Generator.

Dear Sir,

We are pleased to place of work order for supply, Installation & commissioning of 30 kva(Prime) & 33 kva (Stand by) diesel generator which specification is below as per your quotation.

### **Generator Details:**

As per Quotation, Tempest (Manufactured by Allam Marine Limited, UK) Diesel Generator Set Model: PS30 (30KVA Prime & 33 KVA Standby) at 1500 rpm, 50 Hz, 3 phase, 4 wire, 400/230 volts at 0.8 power factor. All other details are as follows:

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BRAND : Tempest	MODEL: PS30
COUNTRY OF ORIGIN : UK	PORT OF SHIPMENT : Any port, UK
CAPACITY (Prime): 30 KVA	CAPACITY (stand by): 33 KVA
START SYSTEM : Automatic Microcontroller based as well	
manual Start / Stop System	
EMERGENCY STOP: Emergency Stop available as protection	
device	
VIBRATION SKID: Built-in vibration skid for smooth operation	
BATTERY CHARGER : Auto Battery Charger (ABC) included	
DIMENSION (Open Set) (cm): 155X75X131 (LxWxH)	FUEL TANK CAPACITY: 90 Liter
FUEL CONSUMPTION: 5.00 Ltr./Hr. at 75% Load	

## **Engine Details:**

BRAND/ORIGIN : Perkins, UK	MODEL: 1103A-33G
SPEED: 1500 RPM	INDUCTION SYSTEM : Natural
ENGINE TYPE : 4 stroke mul cylinder industrial diesel	
Engine suitable for tropical environment	
COOLING SYSTEM : Water cooled (Radiator cooled with	
engine driven fan)	
PROTECTION: Over speed, under speed, oil pressure, Over	
heating etc	
FUEL TANK : Built in with base	

All other details are as per a ached Engine catalogues.



### **Alternator Details:**

Industrial brushless AC Alternator model all other details are as follows:

BRAND/ORIGIN : Stamford, UK	Model / Frequency : P144G / SOL2P , 50 Hz	
PHASE: 3 Phase	Output (Volts): 400/415 volts (Line to line)	
COOLING : Air cooling	Insula on Type : Class " H "	
PROTECTION: Industrial brushless design screen protected, fan ven lated, drip-proof, self exciting in accordance with IP21/IP23		
/OLTAGE REGULATOR : Automatic Voltage Regulator (AVR)		
VOLTAGE REGULATION : $\pm$ 1% / $\pm$ 1.5% power factor between 0.8 lagging & unity (Depends on Connected Load)		

Alternator model may vary with the a ached catalogues for manufacturing innovation.

#### **Control Module:**

Deep Sea Electronics (DSE), UK control system is incorporated with automatic set to manually & automatically start & stop the generator indicating the operation status and fault conditions via a graphical LCD display and a flashing LED on the front panel. All other details are as follows:

Control Module: Deep Sea Electronics (DSE), UK control system is incorporated with automatic set to manually & automatically start & stop the generator indicating the operation status and fault conditions via a graphical LCD display and a flashing LED on the front panel. All other details are as follows:

CONTROL MODULE	TYPE	: Auto start (AMF) digital control module.
OPERATION		: Operation of the module is via push butons mounted on the front
		panel with STOP, AUTO and MANUAL positions etc.
DIGITAL INSTRUM		: Ammeter, Voltmeter, Frequency meter, run hour meter, Oil Pressure,
		Water Temperature etc.
ALARM INDICATOR		: Under/Over Volts, Under/over speed, Under/Over Frequency, Low Oil
		Pressure, High Engine Temperature, Fail to Start and Loss of speed
		sensing etc.
LOAD TRANSFER TIN	ΛE	: Adjustable, Delay on start 1 to 25 sec, Delay on transfer 1 to 70 sec.
<b>ENGINE COOLING TI</b>	ME	: 5 minutes maximum
PHASE FAILUE RELA	Y	: Digital option & control for Main's upper lower cut off voltage setting

and adjustable hysteresis voltage, sensing option etc.

All other details are as per a ached Allam's/DSE Catalogue

# **Automatic Transfer Switch (ATS):**

Local built ATS will be supplied in a suitable steel enclosure wall mounted, fuses, magnetic contactor coil, indicators etc.

1	nterlocking : Electrical as well as mechanical
1	Magnetic Contactor / Motorized switch : 3 Pole
E	Brand of Breaker : ABB or Equivalent Europe origin
F	Paint : Powder coated



## **Acoustic Canopy:**

Local built Acoustic Enclosure will reduce the sound level to 75 dBA @ 3 meter in open space and is complete with:

- Air inlet and outlet options at the alternator and radiator ends respec vely.
- Hinged access doors on either side with proper locking option.
- Silencer.
- Cable entry gland apertures.

#### Standard Items:

The following items will be supplied with the gen-set as standard:

- (i) Lead Acid Battery 12/24 Volts as required
- (ii) Silencer
- (iii) Rubber anti vibration mountings
- (iv) Flexible Bellows
- (v) Battery charger
- (vi) Main Line 3 pole Circuit Breaker
- (vii) Alternator mounted deep sea UK original main controlling panel
- (viii) Fuel tank for 10 hours operation
- (ix) Operational manual & keys etc.

Please note that toolbox is beyond this scope of supply.

# Warranty/Guarantee:

As per standard of manufacturer, 3000 hours or 2 year warranty whichever comes first, effective from the date of commissioning at the client's premises.

Delivery: Generator set will be delivery within 15 (Fifteen) days from the date of work order to our project site.

Other terms & condition: As per Quotation.

Total price of 30 KVA (Prime) Generator Set.: Tk. 8,50,000.00 (Eight Lac Fifty Thousand Taka) only.

## **Payment Mode:**

- 1. Tk. 1,00,000.00 (One Lac) only as advance along with work order through Account payee cheque Dutch Bangla Bank Ltd no.5652508, dt. 28-05-2018.
- 2. Total 80% amount of total value will be paid before Generator delivery.
- 3. Rest of Tk. 20% amount will be paid after 2(Two) months of commissioning through Account payee cheque.

Thanks & best regards.

Md. Jahangir Alam Managing Director,

Cell: 01973 27 10 38 Tel: 88-02-44806242