

Ref: ME/LTD/WO/CRO/012/2018

Date: 19/05/2018

To, Managing Director Cross World Ltd. Plot 1/B, Road no. 90, Gulshan-2, Dhaka-1212.

Sub: Work order for supply, Installation & commissioning of 60KVA & 66Diesel Generator.

Dear Sir,

We are pleased to place of work order for supply, Installation & commissioning of 30 kva (prime) & 66kva(stand by) diesel generator which specification is below as per your quotation.

Generator Details:

As per Quotation, Tempest (Manufactured by Allam Marine Limited, UK) Diesel Generator Set Model: PS30 (60KVA Prime & 66 KVA Standby) at 1500 rpm, 50 Hz, 3 phase, 4 wire, 400/230 volts at 0.8 power factor. All other details are as follows:

BRAND : Tempest COUNTRY OF ORIGIN : UK	MODEL: PS60
CAPACITY (Prime): 60 KVA START SYSTEM: Automatic Microcontroller based as well	CAPACITY (stand by) : 66 KVA
manual Start / Stop System EMERGENCY STOP : Emergency Stop available as protection device	
VIBRATION SKID: Built-in vibration skid for smooth operation BATTERY CHARGER: Auto Battery Charger (ABC) included	
DIMENSION (Open Set) (cm): 164X75X142 (LxWxH) FUEL CONŞUMPTION: 10.00 Ltr./Hr. at 75% Load	FUEL TANK CAPACITY: 130 Liter

Engine Details:

BRAND/ORIGIN: Perkins, UK	
SPEED: 1500 RPM	MODEL: 1103A-33G2
	INDUCTION SYSTEM : Turbocharged
ENGINE TYPE: 4 stroke mul cylinder industrial dies	ol Engine suit-11 c
	With one C
noticitory. Over speed, under speed, oil pressu	ire. Over heating etc
FUEL TANK: Built in with base	and the state of t

All other details are as per a ached Engine catalogues.



Alternator Details:

Industrial brushless AC Alternator model all other details are as follows:

BRAND/ORIGIN : Stamford, UK	Model / Frequency : 1162245 / 6412V
PHASE: 3 Phase	Model / Frequency : UC224E / S1L2Y , 50 Hz
COOLING : Air cooling	Output (Volts): 400/415 volts (Line to line)
	Insula on Type : Class " H "
PROTECTION: Industrial brushless design screen prote accordance with IP21/IP23	
VOLTAGE REGULATOR : Automatic Voltage Regulator ((AVR)
VOLTAGE REGULATION : $\pm 1\% / \pm 1.5\%$ power factor be Load)	etween 0.8 lagging & unity (Depends on Connected
Alternator model may vary with the a ached catalogue	es for manufacturing

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Control Module: Deep Sea Electronics (DSE), UK control system is incorporated with automatic set to manually & automatically start & stop the generator indicating the operation status and fault conditions via a graphical LCD display and a flashing LED on the front panel. All other details are as follows:

CONT	ROL	MOD	ULE	TYPE

: Auto start (AMF) digital control module.

OPERATION

: Operation of the module is via push butons mounted on the front panel with STOP, AUTO and MANUAL positions etc.

DIGITAL INSTRUM

: Ammeter, Voltmeter, Frequency meter, run hour meter, Oil Pressure, Water Temperature etc.

ALARM INDICATOR

: Under/Over Volts, Under/over speed, Under/Over Frequency, Low Oil Pressure, High Engine Temperature, Fail to Start and Loss of speed

LOAD TRANSFER TIME **ENGINE COOLING TIME** PHASE FAILUE RELAY

: Adjustable, Delay on start 1 to 25 sec, Delay on transfer 1 to 70 sec.

: 5 minutes maximum

: Digital option & control for Main's upper lower cut off voltage setting and adjustable hysteresis voltage, sensing option etc.

All other details are as per a ached Allam's/DSE Catalogue.

Automatic Transfer Switch (ATS):

Local built ATS will be supplied in a suitable steel enclosure wall mounted, fuses, magnetic contactor coil, indicators etc.

	Interlocking: Electrical as well as mechanical
	Magnetic Contactor / Motorized switch: 3 Pole
Orthograph Street	Brand of Breaker : ABB or Equivalent Europe origin
-	Paint : Powder coated

Acoustic Canopy:

Local built Acoustic Enclosure will reduce the sound level to 75 dBA @ 3 meter in open space and is complete with:

- Air inlet and outlet options at the alternator and radiator ends respec vely.
- Hinged access doors on either side with proper locking option.
- Silencer.
- Cable entry gland apertures.

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Standard Items:

The following items will be supplied with the gen-set as standard:

- (i) Lead Acid Battery 12/24 Volts as required
- (ii) Silencer
- (iii) Rubber anti vibration mountings
- (iv) Flexible Bellows
- (v) Battery charger
- (vi) Main Line 3 pole Circuit Breaker
- (vii) Alternator mounted deep sea UK original main controlling panel
- (viii) Fuel tank for 10 hours operation
- (ix) Operational manual & keys etc.

Please note that toolbox is beyond this scope of supply.

Warranty/Guarantee:

As per standard of manufacturer, 3000 hours or 2 year warranty whichever comes first, effective from the date of commissioning at the client's premises.

Delivery: Generator set will be delivered within 15 (Fifteen) days from the date of work order to our project site.

Other terms & condition: As per Quotation.

Total price of 60 KVA (Prime) Generator Set.: Tk. 10,75,000.00 (Ten Lac Seventy Five Thousand Taka) only.

Payment Mode:

- Tk. 1,00,000.00 (One Lac) only paid as advance along with the work order through Account payee cheque Pubali ank Ltd., no. 25-06-2018
- 2. Total 80% amount of total value will be paid before Generator delivery.
- 3. Rest of Tk. 20% amount will be paid after 2(Two) months of commissioning through Account payee cheque.

Thanks & best regards.

Md. Jahangir Alam Managing Director,

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